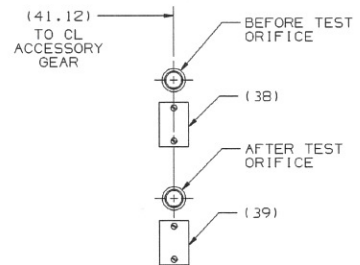
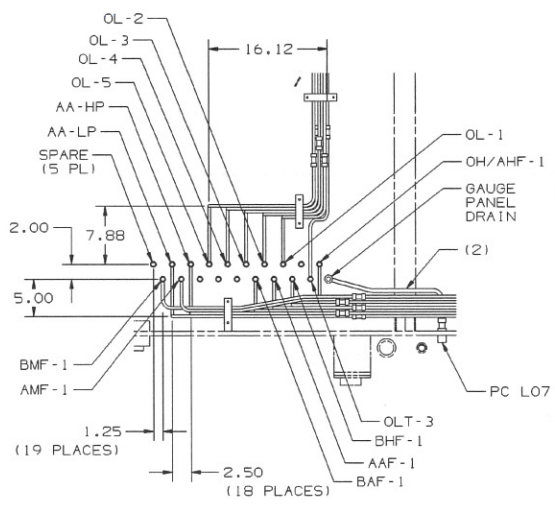


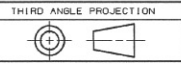
- NOTES:
1. PIPING APPLIED PRACTICES ARE PER 351A3700.
 2. PIPING WELDS ARE PER P8A-A93, FILLER MATERIAL IS PER COLUMN AE-L, UNLESS OTHERWISE SPECIFIED IN THIS DOCUMENT.
 3. STRUCTURAL WELDS ARE PER P8A-A91, FILLER MATERIAL IS PER COLUMN AB UNLESS OTHERWISE NOTED.
 4. WELD ALL THE PIPE/TUBE SUPPORTS WITH A .125 FILLET ALL AROUND, UNLESS OTHERWISE SPECIFIED.
 5. THE SUGGESTED MAXIMUM SPAN BETWEEN SUPPORTS = 30 INCHES.
 6. REF ML1 0903 (OIL TANK PIPING INTERNAL) FOR PIPING CONNECTIONS (SHOWN IN PHANTOM).
 7. REF ML1 0502 (CONTROL ARR ACCESS SYS) FOR TUBING/FLEX HOSE TO BE INSTALLED WITH EQUIPMENT (SHOWN IN PHANTOM).
 8. WELD PART 19 (SLIP JOINT CPLG) TO BASE DECK WITH A .25 FILLET ALL AROUND BEFORE COMPLETING THE ASSEMBLY WELD OF PARTS 4 & 21.
 9. DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY.
 10. TUBE & FITTINGS ASSEMBLY TO BE PER 215A4435.
 11. HYDROSTATIC TESTING FOR ALL LUBE OIL PIPING IS A REQUIRED FEATURE PER 362A2490. (G4 & G5 ONLY)
 12. TRIM TOP OF U-BOLT PIPE SUPPORT, PT 32, TO FIT INSIDE CURVATURE OF WELD NECK FLANGE ON ML1-0948. WELD PER P8A-A91, ALL AROUND, (.12 WELD)



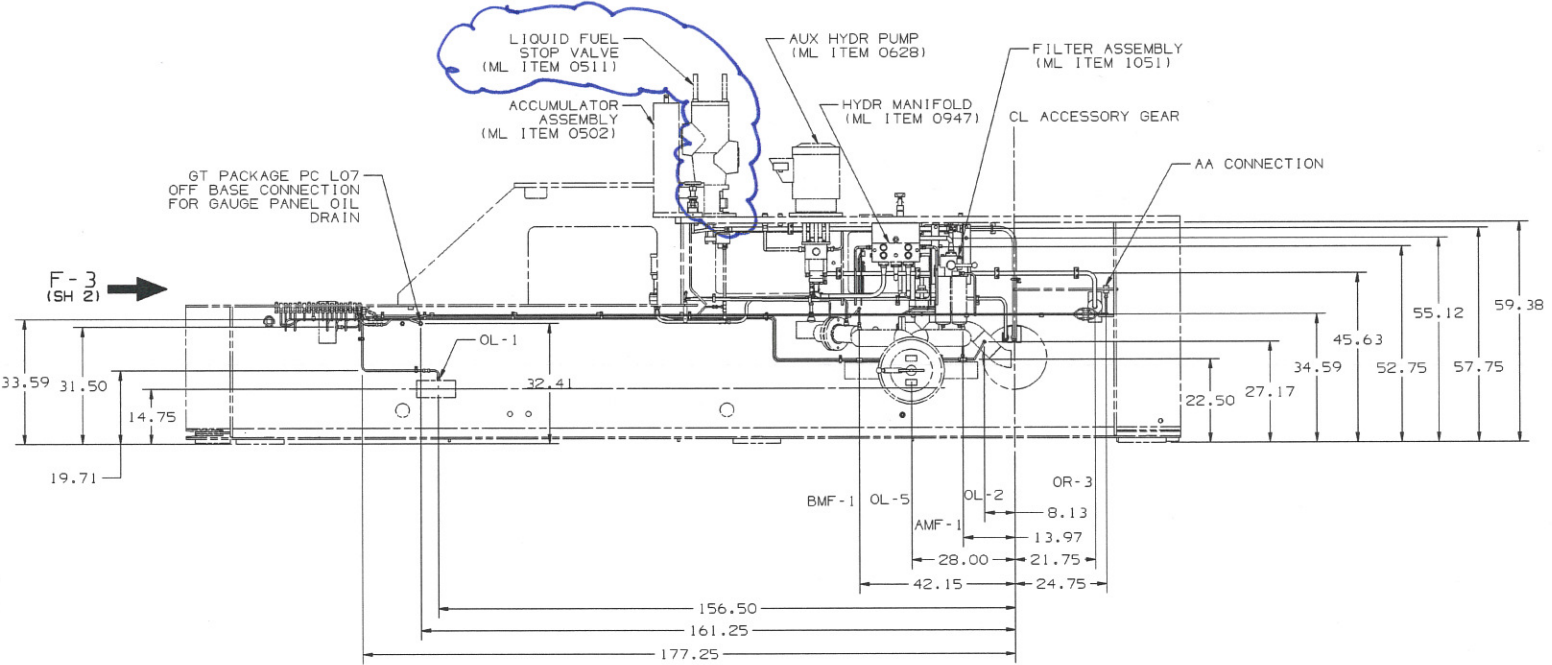
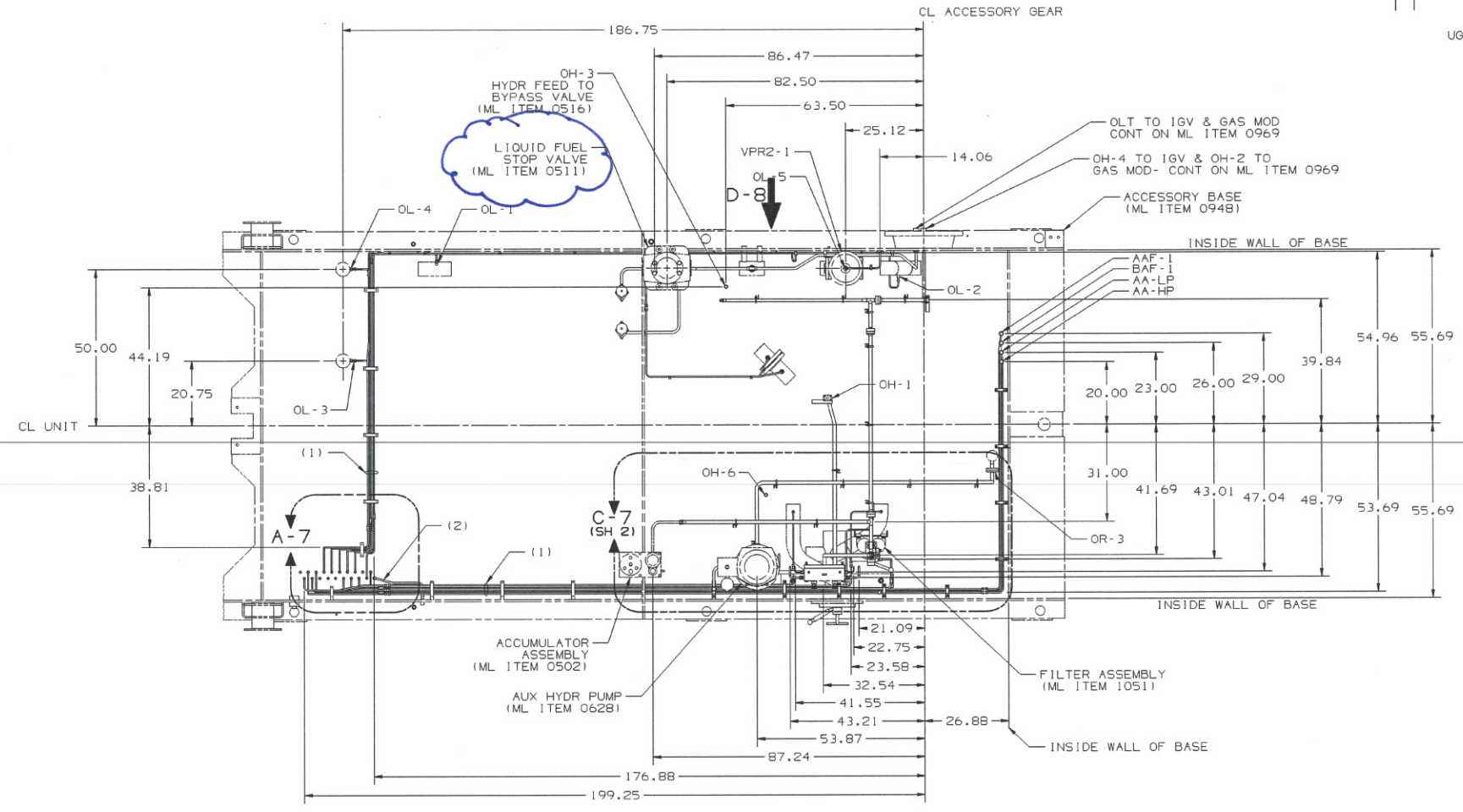
VIEW D-8 (F-4)
(ROTATED 180°)



DETAIL A-7 (F-6)
(FOR LUBE OIL GAUGE PANEL)



DT-1N



- (G1) PP ARR - (BEFORE 0903 PIPING) ALL TUBING AND PIPING (304L SST) [AB32]
- (G2) PP ARR - (AFTER 0903 PIPING) ALL TUBING AND PIPING (304L SST) [AB38]
- (G3) PP ARR - (AFTER FLUSH HARDWARE) ALL TUBING (304L SST) [AB40]
- (G4) PP ARR - (BEFORE 0903 PIPING) ALL TUBING AND PIPING (304L SST) HYDROSTATIC TESTING REQUIRED FOR ALL LUBE OIL PIPING, OWSA G1 [AB32]
- (G5) PP ARR - (AFTER 0903 PIPING) ALL TUBING AND PIPING (304L SST) HYDROSTATIC TESTING REQUIRED FOR ALL LUBE OIL PIPING, OWSA G2 [AB38]

7	HYDRO TEST, LUBE OIL PP	362A2490
6	INSTRUCTIONS, TEST - PP	362A1310
5	INSTR, ASSY-TUBE & FTG	215A4435
4	WELDING-GENL SPEC	P8A-A91
3	WLD FAB OF STRB PP	P8A-A93
2	APLD PRAC, PP	351A3700
1	APLD PRAC, GENL MACH	348A9200
IT	NOMENCLATURE IDENT	
LIST OF COMPLEMENTARY DOCUMENTS		

5	4	3	2	1	REV	REV STATUS OF SHEETS
					SH	

BOM ISSUED

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE
DIMENSIONS ARE IN INCHES	BRANN NARAYAN	01-11-16
TOLERANCES UNLESS OTHERWISE SPECIFIED	DEBORA LARRY D KENNEDY	01-11-20
2 PL DECIMALS ±	ENRICH THOMAS A GARNETT	01-11-21
3 PL DECIMALS ±	ISSUED NARAYAN	01-11-27
ANGLES ±	BAI ROGER C MOEL	01-11-21
FRACTIONS ±		

APPLIED PRACTICES 348A9200

GE Power Generation

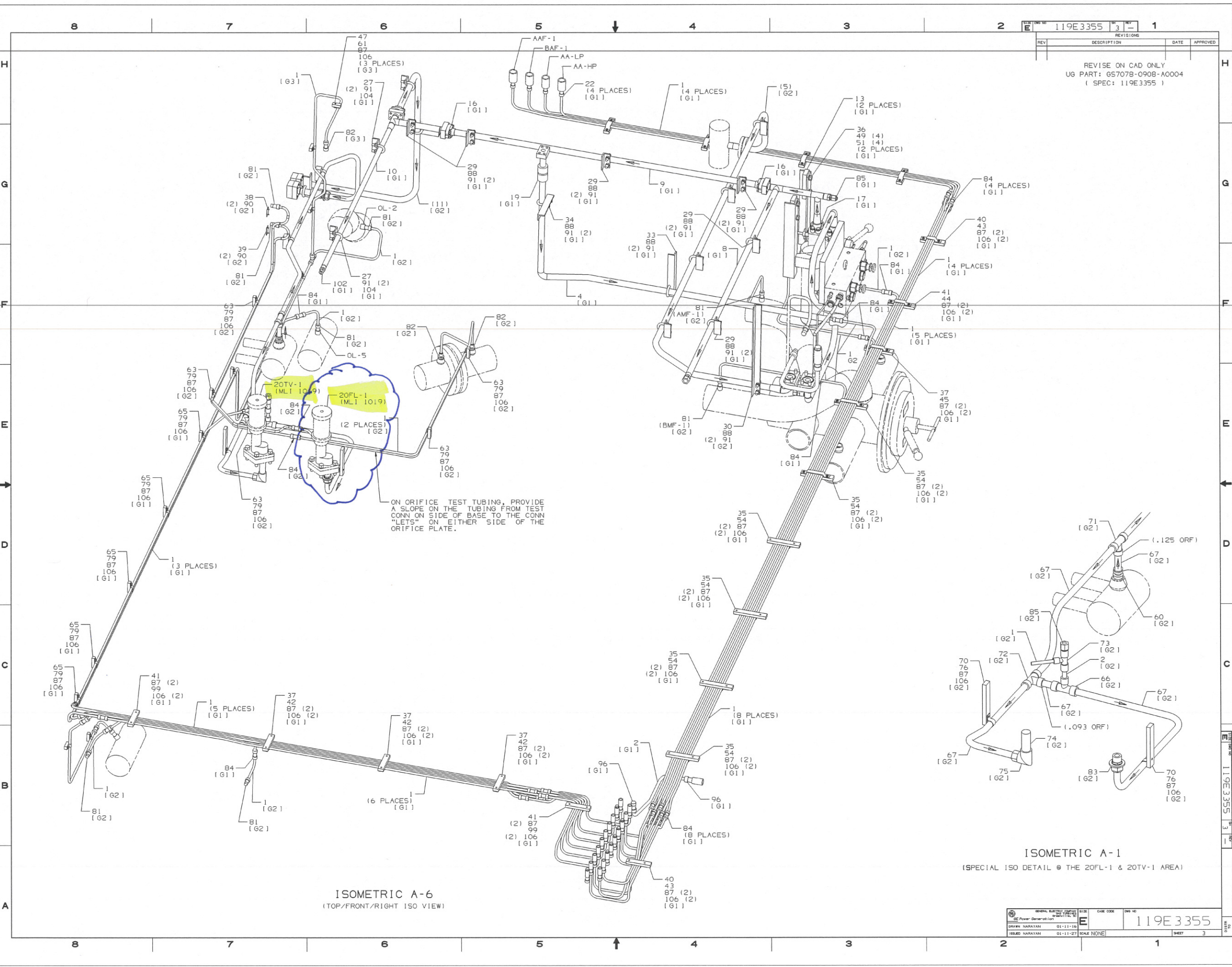
PIPING ARR CONTROL OIL

FIRST MADE FOR ML-7A1PEA1-16 0908

119E3355

116E3253

SCALE NONE

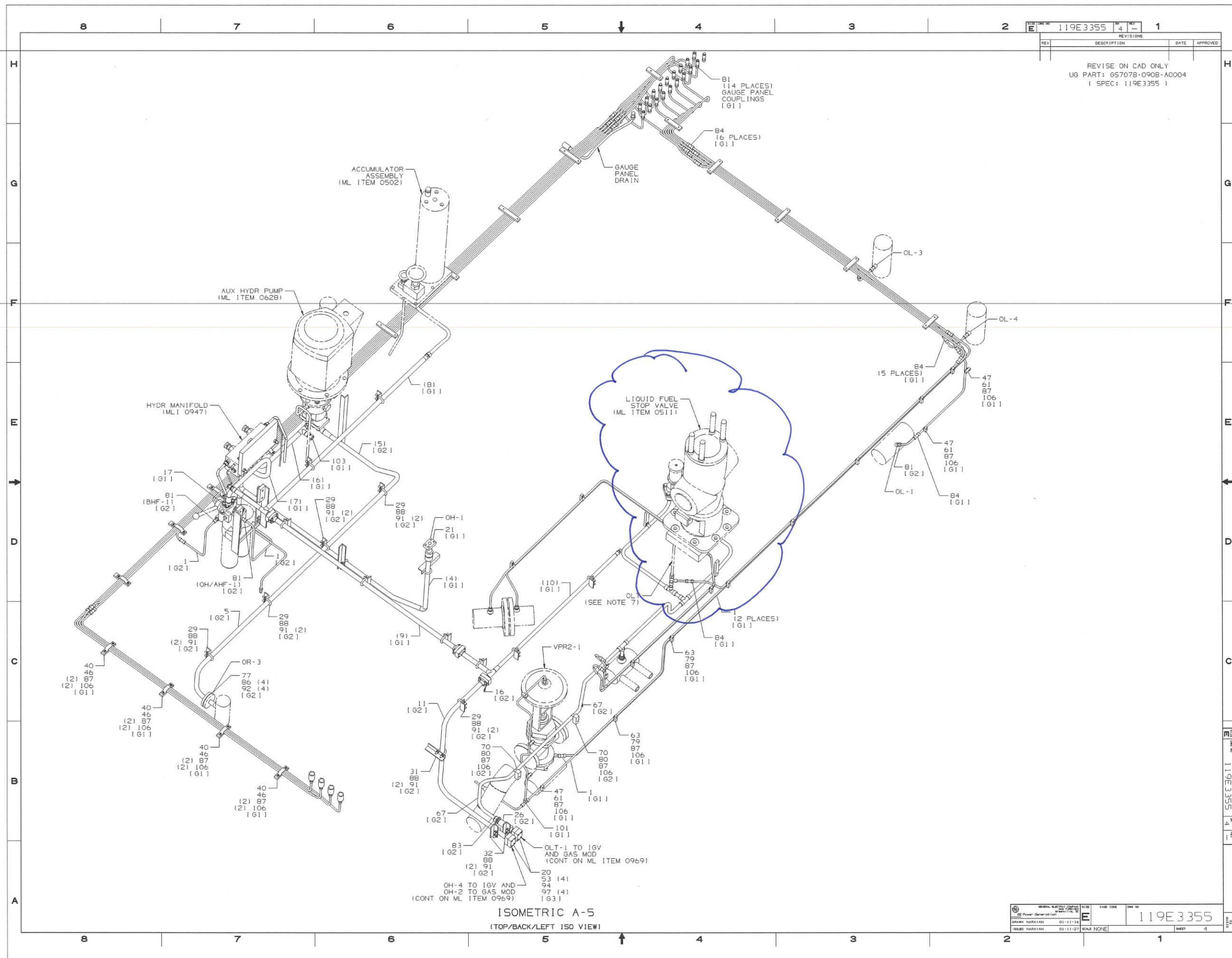


REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
1	REVISE ON CAD ONLY UG PART: GS7078-0908-A0004 (SPEC: 119E3355)		

ISOMETRIC A-6
(TOP/FRONT/RIGHT ISO VIEW)

ISOMETRIC A-1
(SPECIAL ISO DETAIL @ THE 20FL-1 & 20TV-1 AREA)

GENERAL ELECTRIC COMPANY	GE Power Generation	DATE	01-11-27	SCALE	NONE	SHEET	3
DRAWN: NARAYAN		CHECKED: NARAYAN		DESIGNED: NARAYAN		119E3355	



8

7

6

5

4

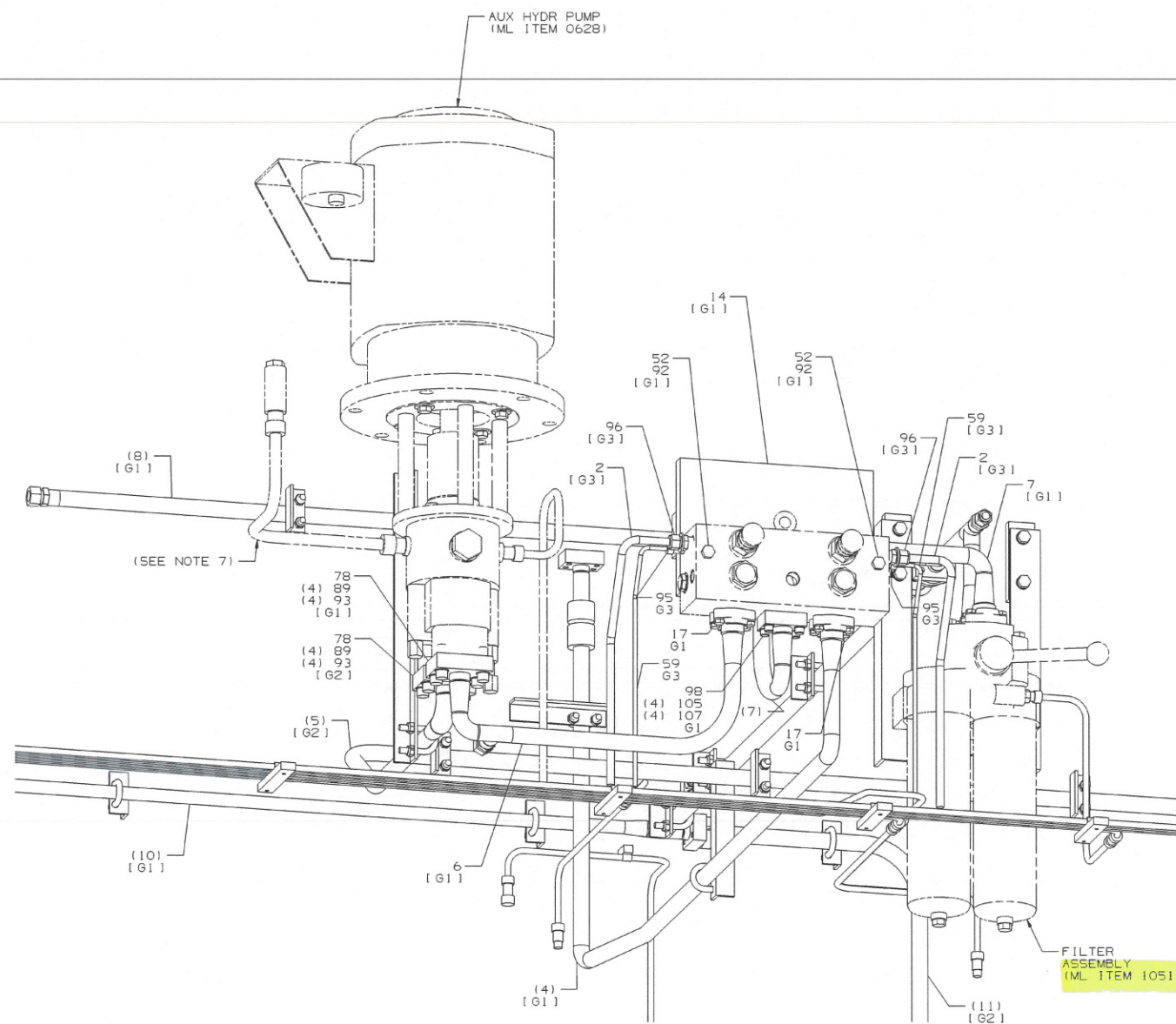
3

2

1

E 119E3355 5 1

REV DESCRIPTION DATE APPROVED

REVISE ON CAD ONLY
UG PART: GS7078-0908-A0004
(SPEC: 119E3355)ISOMETRIC A-5
(SPECIAL ISO DETAIL @ THE HYDR MANIFOLD AREA)GE Power Generation
DRAWN: HARIYAN
ISSUED: HARIYAN
01-11-16
01-11-27
SCALE: NONE
SHEET: 5
119E3355